



Futon Bunk Bed Assembly Instructions

Thank you for purchasing our Canadian-made products



Tools: Rubber Mallet, $\frac{1}{2}$ " and $\frac{5}{8}$ " Wrenches, #2 Robertson Screwdriver (Red Handle).

1) Parts: 2 Bed Ends (L&R), 4 Bed Rails (Top have slat supports on inside), 2 Futon Hinges, Futon Deck Back and Front, 42" Bed Slat Roll, Hardware (this picture is of **Right-side** end assembly – hinge markings are closer to the rear of the bed (left in this picture))



2) Attach Bedrail Brackets ($5\frac{1}{2}$ " floor-to-bottom-of-bracket, pre-marked) Four per Bed End assembly (2 top, 2 bottom), Hooks go on the outside pointing up, Screws go on the inside.

Attach Futon Hinges with Lag Screws. Right hinge (shown) goes on right as you face the Futon. Marks for screws are closer to rear of Futon.



3) Bed Rails, Bottom: **Note: Bottom (Futon) Bed Rails have no slat supports on the inside like the upper bed rails do.** Screw $\frac{7}{16}$ " machine bolts ($\frac{5}{8}$ " heads) into brackets on side rails by hand, hook into bed rail brackets on posts. When both rails are in place, tighten bolts with wrench.



4) Safety Rail, then Top Side Bed Rail: Insert safety rail **first** (use mallet) **then**, install **Bed Rail**: Pre-fasten bolts one end, hook onto post bracket, screw-in bolts by hand on other end as shown.



5) Front Top Side-Rail: Same as back side, Safety Rail first, then **Bed Rail**, screwing in bolts second end by hand as with back side. Tighten.



6) Futon Deck - Back: Position onto hinge as shown (back has no gripper pad like the Deck Front)



7) Fasten Futon Deck Back to Hinge using supplied $3\frac{1}{2}$ " bolts as shown using $\frac{1}{2}$ " wrench. Flat washer goes on top, bolt downward, nut on the bottom. Use outside slots on bracket that will result in decks being furthest apart.



8) Futon Deck Front: (has gripper pad) Position Futon Deck Front as shown and fasten with $3\frac{1}{2}$ " screws as with Back.



9) Fasten Slat Roll to Bunk Bed Rails: Stretch out Slat Roll and fasten through centre slat, then end slats to Bed Rails using wood screws (#2-Robertson) through pre-drilled holes.

The Bunk Bed Ladder can be used over the end or over the side of the bunk bed.

Screws and bolts should be tightened periodically to ensure a long-lasting bed.

Manufactured by:

Dundalk LeisureCraft Inc.
318448 8th Line NE
Melancthon. ON L9V 2K3

(888) 923-9813

www.dundalkleisurecraft.com
info@dundalkleisurecraft.com